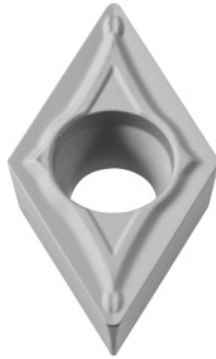


**Indexable insert for turning DCMT 11T304, for finish machining, Grade: HBT020****Order data**

Order number	260378 HBT020
GTIN	4062406257095
Item class	22D

**Technical description**

Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting speed $v_c$ main application	120 - 330 m/min
Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	PF
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Grade	HBT020
Cutting depth $a_p$	0.4 - 1.5 mm
Tool material	Carbide

Main application	P
Coating	TiCN
ISO code indexable insert	DCMT 11T304
Type of product	Indexable insert for turning